

TM  
77HI

WINDOW AND DOOR SYSTEM  
WITH THERMAL INSULATION



YAWAL

high thermal insulation properties



#### TM 77HI - SYSTEM FEATURES

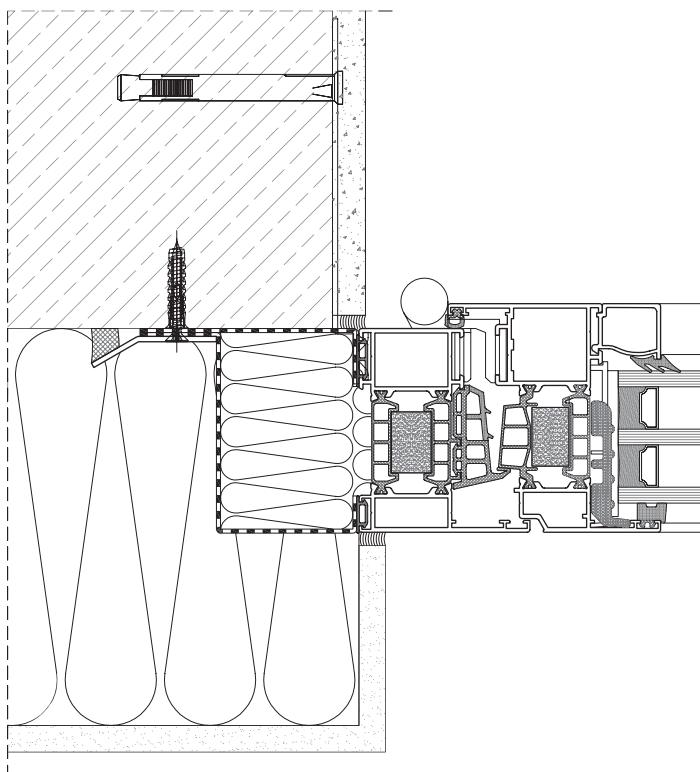
- possibility of heating costs reduction,
- possibility of creating large-surface structures with modern arrangement of façades and interiors,
- easy to match with fittings elements and control elements,
- possibility of creating modern structures of various shapes and configurations,
- excellent value of the heat transfer coefficient at the Uf level from 0,8 W/m<sup>2</sup>K,
- possibility of making balcony door with low threshold,
- divided thermal separators prevent sashes/leaves from bending under the influence of high temperature,
- possibility of making an all-glass corner.



See the product  
on the website

Picture: 32 Dobra Apartments, Warsaw,  
Design: APA Wojciechowski Sp. z o.o., Warsaw,  
Aluminium manufacturer: Wiga System s.c., Olsztyn

CROSS SECTION THROUGH  
TM 77HI WINDOW



TECHNICAL PARAMETERS - TM 77HI

|         | WINDOWS                          | DOORS                           |
|---------|----------------------------------|---------------------------------|
| ENERGY  | Thermal insulation EN 10077-2    | Uw from 0,66 W/m <sup>2</sup> K |
| COMFORT | Acoustic insulation EN ISO 140-3 | Rw = 39 ÷ 48 dB                 |
|         | Air permeability EN 12207        | Class 4                         |
|         | Water tightness EN 12208         | E1650                           |
| SAFETY  | Wind load resistance EN 12210    | Class C5/B5                     |
|         | Anti-theft protection EN 1627    | RC2, RC3, RC4                   |

TECHNICAL PROPERTIES - TM 77HI

|                                    | WINDOWS                                    | DOORS   |
|------------------------------------|--|---|
| Frame structural depth             | 77 mm                                      | 77 mm   |
| Sash/leaf structural depth         | 86,4 mm                                    | 77 mm   |
| Infill thickness                   | 19 ÷ 67 mm                                 | 35 ÷ 67 mm  |
| Maximum sash/leaf dimensions L x H | 1600 x 3000 mm                             | 1400 x 3000 mm/<br>2400 x 2900 mm   |
| Maximum sash/leaf weight           | 180 kg                                     | 250 kg  |
| Structure type                     | fixed, turn, tilt, turn<br>and tilt window | single-leaf, double-<br>leaf doors, doors<br>with transom<br>window and<br>sidelights |